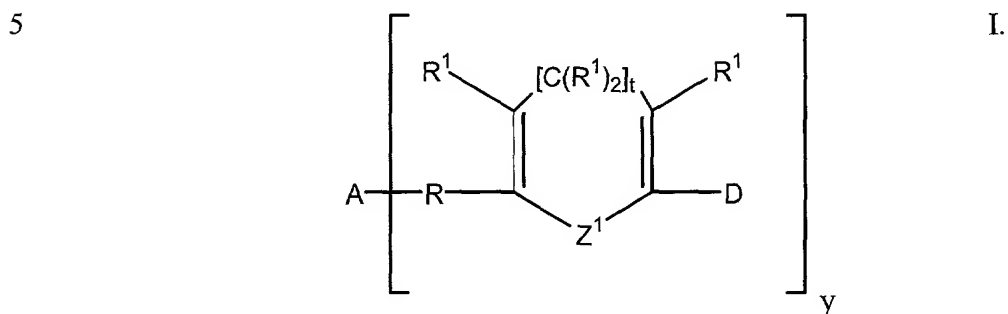


## CLAIMS

What is claimed is:

1. A radiation-curable composition, comprising a cationic photoinitiator and a radiation-curable polymer represented by Structural Formula I:



wherein:

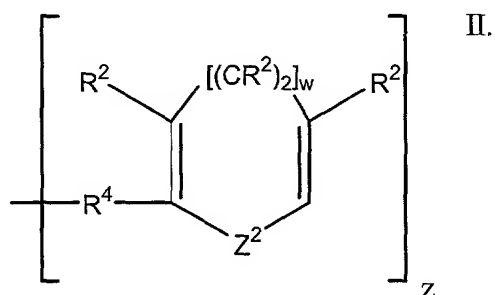
A is a substituted or unsubstituted hydrocarbon;

R is a polymer chain;

Z<sup>1</sup> is selected from the group consisting of -O-, -S- and -NR<sup>7</sup>-;

D is -H or a group represented by Structural Formula II:

10



Z<sup>2</sup> is selected from the group consisting of -O-, -S- and -NR<sup>8</sup>-;

R<sup>1</sup> and R<sup>2</sup> for each occurrence are, independently, selected from the

group consisting of -H, -OR<sup>5</sup>, -NR<sup>5</sup>R<sup>6</sup>, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl;

5 R<sup>4</sup> is selected from a substituted or unsubstituted alkylene, a substituted or unsubstituted cycloalkylene, a substituted or unsubstituted heteroalkylene, and a substituted or unsubstituted heterocycloalkylene;

R<sup>5</sup> and R<sup>6</sup> are each, independently, selected from the group consisting of -H, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl; or

10 R<sup>5</sup> and R<sup>6</sup> together with the nitrogen to which they are attached form a substituted or unsubstituted heterocycloalkyl; and

R<sup>7</sup> and R<sup>8</sup> are each, independently, selected from the group consisting of -H, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl;

15 t and w are each independently 0 or an integer from 1-5; and  
y and z are each, independently, a positive integer.

2. The composition of Claim 1, wherein:

Z<sup>1</sup> is -O-;

t is 0;

20 D is -H;

R is a polymer chain wherein at least 50% of the repeating units of the polymer chain are isobutylene units;

R<sup>1</sup> for each occurrence is -H;

y is 2 or 3; and

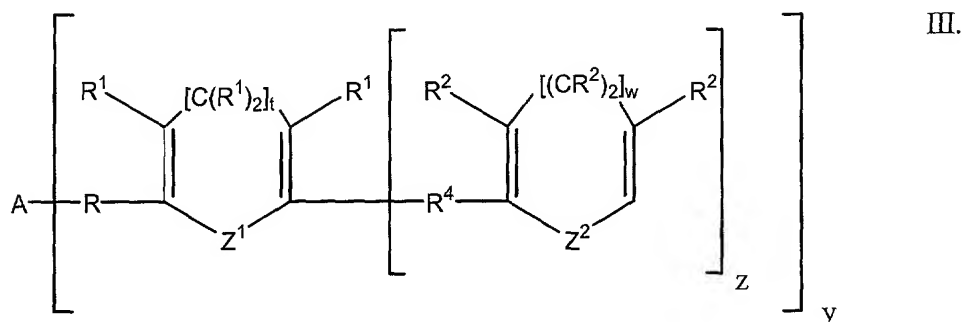
25 A is a divalent or trivalent phenyl.

3. The composition of Claim 1 wherein:

Z<sup>1</sup> is -O-;

25 6. The composition of Claim 5, wherein the cationic photoinitiator is diaryliodonium hexafluoroantimonate.

7. A radiation-curable polymer represented by Structural Formula III:



wherein:

A is a substituted or unsubstituted hydrocarbon;

5 R is a polymer chain;

Z¹ is selected from the group consisting of -O-, -S- and -NR⁷-;

Z² is selected from the group consisting of -O-, -S- and -NR⁸-;

10 R¹ and R² for each occurrence are, independently, selected from the group consisting of -H, -OR⁵, -NR⁵R⁶, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl;

R⁴ is selected from a substituted or unsubstituted alkylene, a substituted or unsubstituted cycloalkylene, a substituted or unsubstituted heteroalkylene, and a substituted or unsubstituted heterocycloalkylene;

15 R⁵ and R⁶ are each, independently, selected from the group consisting of -H, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl; or

R⁵ and R⁶ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocycloalkyl; and

$R^7$  and  $R^8$  are each, independently, selected from the group consisting of -H, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl;

t and w are each independently 0 or an integer from 1-5; and

5 y and z are each, independently, a positive integer.

8. The polymer of Claim 7 wherein:

$Z^1$  and  $Z^2$  are -O-;

t and w are 0;

10 R is a polymer chain wherein at least 50% of the repeating units of the polymer chain are isobutylene units;

$R^1$  and  $R^2$  for each occurrence are -H;

$R^4$  is an alkylene;

y is 2 or 3;

z is 1; and

15 A is a divalent or trivalent phenyl.

9. The polymer of Claim 8, wherein  $R^4$  is methylene or dimethylmethylene.

10. The polymer of Claim 7 wherein:

$Z^1$  and  $Z^2$  are -S-;

20 t and w are 0;

R is a polymer chain wherein at least 50% of the repeating units of the polymer chain are isobutylene units;

$R^1$  and  $R^2$  for each occurrence are -H;

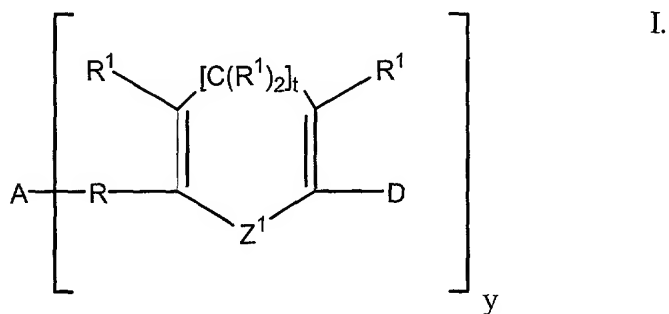
$R^4$  is an alkylene;

25 y is 2 or 3;

Z is 1; and

A is a divalent or trivalent phenyl.

11. The polymer of Claim 10, wherein  $R^4$  is methylene or dimethylmethylene.
12. A method of forming a radiation-curable polymer, represented by Structural Formula I:



5

wherein:

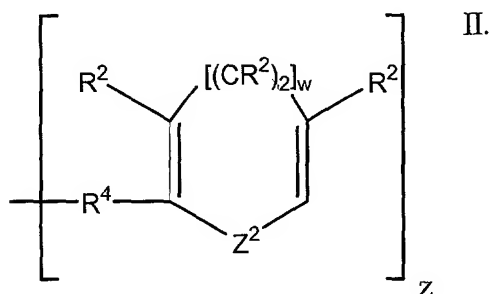
A is a substituted or unsubstituted hydrocarbon;

R is a polymer chain;

 $Z^1$  is selected from the group consisting of -O-, -S- and -NR<sup>7</sup>-;

D is -H or a group represented by Structural Formula II:

10

 $Z^2$  is selected from the group consisting of -O-, -S- and -NR<sup>8</sup>-;

$R^1$  and  $R^2$  for each occurrence are, independently, selected from the group consisting of -H, -OR<sup>5</sup>, -NR<sup>5</sup>R<sup>6</sup>, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl;

15

$R^4$  is selected from a substituted or unsubstituted alkylene, a substituted or unsubstituted cycloalkylene, a substituted or unsubstituted heteroalkylene, and a substituted or unsubstituted heterocycloalkylene;

$R^5$  and  $R^6$  are each, independently, selected from the group consisting of -H, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl; or

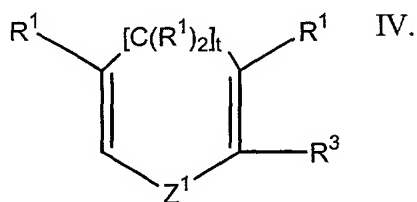
$R^5$  and  $R^6$  together with the nitrogen to which they are attached form a substituted or unsubstituted heterocycloalkyl; and

$R^7$  and  $R^8$  are each, independently, selected from the group consisting of -H, a substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, and a substituted or unsubstituted heterocycloalkyl;

$t$  and  $w$  are each independently 0 or an integer from 1-5; and

$y$  and  $z$  are each, independently, a positive integer, comprising the steps:

- a) contacting under reaction conditions a cationically polymerizable monomer with a cationic polymerization catalyst to produce a living polymer; and thereafter;
- b) reacting the living polymer with an end capping compound having the following structural formula:



wherein:

$R^3$  is is  $-\text{Sn}(\text{R}^{18})_3$ ,  $-\text{Si}(\text{R}^{18})_3$  or  $-\text{D}$ , thereby forming the radiation-curable polymer.

13. The method of Claim 12, wherein an initiator is contacted with a cationic polymerization catalyst under reaction conditions followed by addition of the cationic polymerizable monomer.
14. The method of Claim 13 wherein:
- 5           the initiator is a substituted benzene having from one to three 1-chloro-1-methylethyl groups and from zero to about three t-butyl groups; and
- the cationic polymerization catalyst is  $\text{TiCl}_4$  or  $\text{BCl}_3$ .
15. The method of Claim 14, wherein:
- $Z^1$  and  $Z^2$  are -O-;
- 10           t and w are 0;
- $R^3$  is -D and is a group represented by Structural Formula II;
- $R^4$  is an alkylene;
- z is 1; and
- the living polymer comprises at least 50% isobutylene units.
- 15
16. The method of Claim 14, wherein:
- $Z^1$  and  $Z^2$  are -S-;
- t and w are 0;
- $R^3$  is -D and is a group represented by Structural Formula II;
- 20            $R^4$  is an alkylene;
- z is 1; and
- the living polymer comprises at least 50% isobutylene units.
17. A radiation-curable polymer prepared by the method of Claim 12.